

/ MACHINE DETAILS



4 knives for processing "V" slots

Fast grooving speed and energy saving by only moving knives.



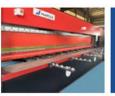
Pressing plate

Pneumatic clamping system features fast clamping speed.



CNC controller

Multi-axis programming can achieve higher working efficiency.



Worktable

Made of carbon tool steel, thehardness after hardening is as high as HRC55, the table surfacewear is small and can be changed.

SPECIFICATION

HSVC VERTICAL V GROOVING MACHINE

| Model | | HSVC-3212 | HSVC-3215 | HSVC-4012 | HSVC-6015 | HSVC-801 | |
|------------------------|--------------------|-----------------------------------------------------------|-----------------|-----------|-----------|----------|--|
| Machining Capacity | Material | STS304&Q235 | | | | | |
| | Length | 3200mm | 3200mm | 4000mm | 6000mm | 8000mm | |
| | Width | 1250mm | 1500mm | 1250mm | 1500mm | 1250mm | |
| | Thickness | 0.6mm-4mm | | | | | |
| | Max Grooving Depth | 3mm | | | | | |
| CNC Specifications | Control Type | 3-Axis CNC Control(X.Y.Z) | | | | | |
| | Display | 10 Inch HD LCD Color Screen | | | | | |
| | Memory Capacity | 99Groups,9999Channels/Group(Additional SD Card Extension) | | | | | |
| | Working System | Ball Screw/Linear Guide/Rack And Pinion | | | | | |
| Machining Speed | X Axis | 0-90m/min | | | | | |
| | Y Axis | 20m/min | | | | | |
| | Z Axis | 20m/min | | | | | |
| Machining Precision | X Axis Precision | 0.01mm | | | | | |
| | Y Axis Precision | 0.01mm | | | | | |
| | Z Axis Precision | 0.01mm | | | | | |
| Driving Mode | X-Axis | 4.5KW Servo Motor | | | | | |
| | Z-Axis | 2KW Servo Motor | | | | | |
| | Y1&Y2 | | 1KW Servo Motor | | | | |
| Clamping Device | Pneumatic | 0.3-0.6Mpa | | | | | |
| Dimensions | Length | 5000mm | 5000mm | 5800mm | 7800mm | 9800mm | |
| | Width | 2550mm | 2750mm | 2350mm | 2750mm | 2750mm | |
| | Height | 2100mm | 2100mm | 1780mm | 2100mm | 2100mm | |
| Worktable Flatness | | ±0.02mm | | | | | |
| Worktable Quench | | | Yes | | | | |